

# VERSIGARD®

## EPDM WHITE MEMBRANES



### Overview

Versico's VersiGard EPDM White membranes are 60-mil (1.52 mm) or 90-mil (2.28 mm) non-reinforced Ethylene Propylene Diene Monomer (EPDM) based elastomeric homogenous roof membranes. This roofing membrane may be used for new single-ply roof construction and re-roofing applications. VersiGard EPDM White 60-mil membranes are available in widths of up to 20' (6 m) and lengths of up to 100' (30 m). VersiGard EPDM White 90-mil membranes are available in widths of up to 10' (3 m) and lengths of up to 100' (30 m). VersiGard EPDM White membranes are ENERGY STAR®-qualified, can contribute toward LEED® credits and are also compliant with California's Title 24 cool roof standards for initial and aged solar reflectance and thermal emittance.

### Features and Benefits

- Versico EPDM has 25 years of proven performance
- Industry-leading resistance to outdoor weathering with 25,200 kJ/m<sup>2</sup> total radiant exposure without cracking or crazing
- QAT Seams and Quick-Applied flashing accessories greatly enhance workmanship quality
- White EPDM helps reduce air conditioning costs
  - ENERGY STAR cautions that a heating penalty may outweigh the cooling benefit in central and northern climates

- Lifecycle Assessment using EPA's TRACI model analyzed EPDM, TPO, PVC and Modified-Bitumen
  - EPDM had the lowest Global Warming Potential
  - EPDM had the lowest Acid Rain impact
  - EPDM had the lowest contribution to smog
- Numerous studies and real-world experience confirm that VersiGard's 540% elongation and weathering resistance result in superior hail damage resistance; UL 2218 Class 4 rating
- EPDM is the most dimensionally stable heat-resistant membrane and stays flexible even in extremely cold conditions down to -40°F (see Flexibility/Torsion DMA data.)
- Wide array of design choices that are UL and FM approved with standard or Low-VOC adhesives
- 60-mil and 90-mil membranes available for up to 25- and 30-year warranties
- Zero fungi growth in ASTM G21 test
- Versico manufactures all the major components of a typical roofing system including membrane, flashings, tapes, adhesives, sealants, insulations and insulating cover boards

### Versico's QAT Seam Technology

With Versico's Quick-Applied Tape (QAT) Seam technology, most of the labor to create seams between membrane panels is completed in a quality-controlled, state-of-the-art environment. This process results in a reliable seam with greater peel and shear strengths and with no entrapped air bubbles. Consistent placement of the QAT also maximizes the splice area and results in a high-quality seam. Versico's QAT is available on all VersiGard White membranes up to 20' (6 m) in width, providing the fastest way to complete a seam in today's roofing market.

### Installation

VersiGard EPDM White membrane is primarily utilized in Fully Adhered Roofing Systems.

**Fully Adhered Roofing System:** Insulation is mechanically attached or adhered to the roof deck. The substrate and membrane are coated with Versico EPDM Bonding Adhesive. The membrane is then rolled into place and

broomed down. To complete seams between two adjoining membrane panels, apply primer to the splice area in conjunction with Versico's QAT. As an alternative, Versico's hand-applied QA Seam Tape may be used.

**For cold weather splicing below 40°F (5°C),** these steps must be followed:

- Heat the primed area of the bottom membrane with a hot-air gun as the top sheet with QAT is applied and pressed into place.
- Prior to rolling the splice area with a 2"-wide steel hand roller apply heat to the top side of the membrane with a hot-air gun. The heated surface should be hot to the touch. Be careful not to burn or blister the membrane.

REVIEW VERSICO'S SPECIFICATIONS AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

## TYPICAL PROPERTIES AND CHARACTERISTICS

Property	Test Method	SPEC. (Pass)	Typical
Tolerance on nominal thickness, %	ASTM D412	± 10	± 10
Weight, lbm/ft <sup>2</sup> (kg/m <sup>2</sup> )			
60-mil			0.37 (1.8)
90-mil			0.60 (2.9)
Tensile Strength, min, psi (Mpa)	ASTM D412	1305 (9)	1465 (10.1)
Elongation, Ultimate, min, %	ASTM D412	300	540
Tear Strength, min, lbf/in (kN/m)	ASTM D624 (Die C)	150 (26.3)	187 (32.7)
Factory Seam Strength, min	Modified ASTM D816	Membrane Rupture	Membrane Rupture
Resistance to Heat Aging*	ASTM D573		
Properties after 28 days @ 240°F (116°C)			
Tensile Strength, min, psi (Mpa)	ASTM D412	1205 (8.3)	1345 (9.3)
Elongation, Ultimate, min, %	ASTM D412	200	280
Tear Strength, min, lbf/in (kN/m)	ASTM D624	125 (21.9)	185 (32.4)
Linear Dimensional Change, max, %	ASTM D1204	± 1.0	-0.2
Ozone Resistance*	ASTM D1149	No Cracks	No Cracks
Condition after exposure to 100 pphm Ozone in air for 168 hours @ 104°F (40°C) Specimen is at 50% strain			
Brittleness Temp., max, °F (°C)*	ASTM D746	-49 (-45)	-67 (-55)
Resistance to Water Absorption* After 7 days immersion @ 158°F (70°C) Change in mass, max, %	ASTM D471	+8, -2	+3.3
Water vapor Permeance* Max, perms	ASTM E96 (Proc. B or BW)	0.10	0.02
Flexibility/Torsion DMA	ASTM D5279-08	N/A	55 MPa @ -40°F
Fungi Resistance	ASTM G21	N/A	0 (No Growth)
Resistance to Outdoor (Ultraviolet) Weathering* Xenon-Arc, total radiant exposure at 0.70 W/m <sup>2</sup> irradiance, 80°C black panel temp.	ASTM D4637 Conditions	No Cracks No Cracking 7,560 kJ/m <sup>2</sup> 3,000 hrs	No Cracks No Cracking 25,200 kJ/m <sup>2</sup> 10,000 hrs
At 0.35 W/m <sup>2</sup> irradiance, 80°C black panel temperature		6,000 hrs	20,000 hrs

\*Not a Quality Control Test due to the time required for the test or the complexity of the test. However, all tests are run on a statistical basis to ensure overall long-term performance of the sheeting.

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification or specification range for any particular property of this product.

Note: VersiGard White non-reinforced EPDM membrane meets or exceeds the minimum requirements set forth by ASTM D 4637 for Type I non-reinforced EPDM single-ply roofing membranes.

## Precautions

1. Sunglasses that filter out ultraviolet light are strongly recommended as the white surface intensifies sunlight through reflection.
2. White surfaces reflect heat and may become slippery due to frost and ice build-up. Exercise extreme caution during cold conditions to prevent falls.
3. Care must be exercised when working close to a roof edge when surrounding area is snow covered as roof edge may not be clearly visible.
4. Use proper stacking procedures to ensure sufficient stability of the materials.
5. Exercise caution when walking on wet membrane. Membranes are slippery when wet.
6. Membranes with QAT should not be exposed to prolonged jobsite storage temperatures in excess of 90°F (32°C), otherwise the shelf life of the QAT may be affected.
7. When VersiGard EPDM White Membrane with QAT is used, shade the tape end of the rolls until ready to use in warm, sunny weather.

## RADIATIVE PROPERTIES FOR ENERGY STAR, COOL ROOF RATING COUNCIL (CRRC) AND LEED

Property	Test Method	White EPDM
ENERGY STAR – Initial solar reflectance	Solar Spectrum Reflectometer	0.76
ENERGY STAR – Solar reflectance after 3 years	Solar Spectrum Reflectometer (after cleaning)	0.64
CRRC initial solar reflectance	ASTM C1549	0.76
CRRC solar reflectance after 3 years	ASTM C1549 (uncleaned)	0.64
CRRC initial thermal emittance	ASTM C1371	0.90
CRRC thermal emittance after 3 years	ASTM C1371 (uncleaned)	0.87
LEED thermal emittance	ASTM E408	0.91
SRI (Solar Reflectance Index)	ASTM E1980	94

## LEED INFORMATION

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location(s)	Carlisle, PA
Solar Reflective Index	94