

VERSIFLEX™ PVC MEMBRANE (MINIMUM THICKNESS)



Overview

VersiFlex PVC is an advanced-formula, heat-weldable PVC thermoplastic membrane that is designed for long-term weatherability and performance. The physical properties of the membrane are enhanced by a tenacious, weft-inserted polyester fabric that is encapsulated by thick PVC based top and bottom plies. The smooth surface of the PVC membrane allows for a total-surface fusion and permanent weld, creating a consistent, watertight, monolithic roof assembly. PVC can be used in adhered and mechanically fastened systems. The gray-colored bottom ply provides a visual confirmation of a proper weld during the lap welding process.

Features and Benefits

- Wide choice of membrane sizes and colors
- Enhanced chemical resistance
- Can increase a building's energy efficiency
- Excellent heat weldability
- Exceptional low-temperature flexibility
- Highly resistant to impacts and punctures, as well as UV, ozone, and oxidation
- Easy installation
- Available in white, gray, and tan

Application

With minimal labor and few components required, VersiFlex PVC is quick and easy to install. PVC systems are installed using an Automatic Heat Welder, making sheet welding fast, clean, and consistent.

Mechanically Attached Roofing System

The mechanically attached system starts with approved insulation being fastened with a minimum of 5 fasteners per 4' by 8' board. The VersiFlex PVC membrane is then mechanically attached to the deck using HPVX Fasteners and Plates or HPV-XL Fasteners and Plates. Adjoining sheets of VersiFlex membrane are overlapped over the fasteners and plates and joined together with a minimum 1½-inch-wide hot-air weld.

Fully Adhered Roofing System

The fully adhered system starts with a suitable surface upon which the Low-VOC Bonding Adhesive or Aqua Base 120 Bonding Adhesive is applied.

REVIEW CURRENT VERSICO SPECIFICATIONS AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

Precautions

1. Sunglasses that filter out ultraviolet light are strongly recommended as the white surface is highly reflective to sunlight. Roofing technicians should dress appropriately and wear sunscreen to protect skin.
2. Smooth surfaces may promote slippery conditions due to frost and ice build-up. Exercise caution during cold conditions to prevent falls.
3. Care must be exercised when working close to a roof edge, particularly when the surrounding area is snow-covered, as the roof edge may not be clearly visible.
4. Use proper stacking procedures to ensure sufficient stability of the materials.
5. Exercise caution when walking on wet membrane. Membranes may be slippery when wet.
6. Store VersiFlex membrane in the original undisturbed plastic wrap in a cool, shaded area and cover with

light-colored, breathable, waterproof tarpaulins. VersiFlex membrane that has been exposed to the weather or contaminated with dirt must be prepared with PVC Membrane Cleaner prior to hot-air welding.

Supplemental Approvals, Statements and Characteristics

1. VersiFlex PVC meets or exceeds the requirements of ASTM D4434 Standard Specification for Poly (Vinyl Chloride) Sheet Roofing. VersiFlex is classified as Type III and/or Type IV as defined by ASTM D4434.
2. VersiFlex reinforced PVC was tested for dynamic puncture resistance per ASTM D5635-04 using the most recently modified impact head. 50-mil-thick membrane was watertight after an impact energy of 22.5 J (16.6 ft-lbf), which passes the ASTM D4434 requirement.
3. VersiFlex reinforced PVC was tested for static puncture resistance per ASTM D5602-98 and exceeded 33 lbf (145 N), which passes the ASTM D4434 requirement.

LEED INFO	
Pre-consumer Recycled Content	10%
Post-consumer Recycled Content	0%
Manufacturing Location	Greenville, IL

RADIATIVE PROPERTIES FOR ENERGY STAR®, COOL ROOF RATING COUNCIL (CRRC) AND LEED®				
Physical Property	Test Method	Gray PVC	Tan PVC	White PVC
ENERGY STAR – E-903 Initial Solar Reflectance	Solar Spectrum Reflectometer	0.59	0.73	0.87
ENERGY STAR – E-903 Solar Reflectance after 3 years	Solar Spectrum Reflectometer (Uncleaned)	pending	pending	0.61
CRRC – Initial Solar Reflectance	ASTM C1549	0.59	0.73	0.87
CRRC – Solar Reflectance after 3 years	ASTM C1549 (uncleaned)	pending	pending	0.61
CRRC – Initial Thermal Emittance	ASTM C1371	0.85	0.86	0.95
CRRC – Thermal Emittance after 3 years	ASTM C1371 (uncleaned)	pending	pending	0.86
Solar Reflective Index (SRI)	ASTM E1980	69	89	111
Solar Reflective Index (SRI) after 3 years	ASTM E1980	pending	pending	72

TYPICAL PROPERTIES AND CHARACTERISTICS

Physical Property	ASTM D4434 Requirement	50-mil Min	60-mil Min	80-mil Min
Thickness over scrim, in. (mm) ASTM D4434 optical method average of 3 areas	0.016 min (0.40)	0.017 (0.432)	0.025 (0.635)	0.030 (0.762)
Weight, lbs/ft ² (kg/m ²)	No requirement	0.33 (1.61)	0.40 (1.95)	0.55 (2.68)
Breaking strength (MD x CD), lbf/in (kN/m) ASTM D751 grab method	275 min (48)	320 x 300 (56 x 53)	330 x 300 (58 x 55)	360 x 330 (63 x 58)
Elongation break of reinforcement (MD x CD), % ASTM D751 grab method	25 min	30 x 30	30 x 30	30 x 30
Seam strength, min. ASTM D751 grab method (% of breaking strength)	>75	PASS	PASS	PASS
Tearing strength (MD x CD), lbf (N) ASTM D751 proc. B, 8 in. x 8 in.	90 min (400)	100 x 120 (445 x 534)	100 x 130 (445 x 578)	100 x 132 (445 x 587)
Low temperature bend, ASTM D2135, no cracks 5x at -40°C	PASS	PASS (-40°C)	PASS (-40°C)	PASS (-40°C)
Linear dimensional change, % ASTM D1204, 6 hours at 176°F	±0.5 max	0.4	0.4	0.4
Ozone resistance, no cracks 7x ASTM D1149, 100pphm, 168 hrs	PASS	PASS	PASS	PASS
Water absorption resistance, mass % ASTM D570, 166 hours at 158°F water	±3.0 max	2.0	2.0	2.0
Field seam strength, lbf/in. (kN/m) ASTM D1876 tested in peel	No requirement	25 (4.4) min 60 (10.5) typ.	25 (4.4) min 60 (10.5) typ.	25 (4.4) min 60 (10.5) typ.
Water vapor permeance, Perms, ASTM E96 proc. B	No requirement	0.10 max 0.05 typ	0.10 max 0.05 typ	0.10 max 0.05 typ
Puncture resistance – Federal, lbf (kN) FTM 101C, method 2031	No requirement	280	320	380
Puncture resistance – Dynamic, J (ft-lbf) ASTM D5635	20 (14.7)	PASS	PASS	PASS
Puncture resistance – Static, lbf (N) ASTM D5602	33 (145)	PASS	PASS	PASS
Xenon-Arc resistance, no cracks/ crazing 10x, ASTM G155 0.35 W/m ² at 340-nm, 63°C B.P.T. 12,600 kJ/m ² total radiant exposure 10,000 hours	PASS	PASS	PASS	PASS
Properties after heat aging, ASTM D3045, 56 days at 176°F	90 min	90 min	90 min	90 min
Breaking strength, % retained Elongation reinf., % retained	90 min	90 min	90 min	90 min

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.